



Installation Instructions

Ford 150 Side Steps

Product Number: J1043

Application: 2015 Ford F150 Crew Cab,
Cab Length, 2 steps per side

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

ALL LIABILITY FOR INSTALLATION AND USE OF THIS PRODUCT RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

Injury Hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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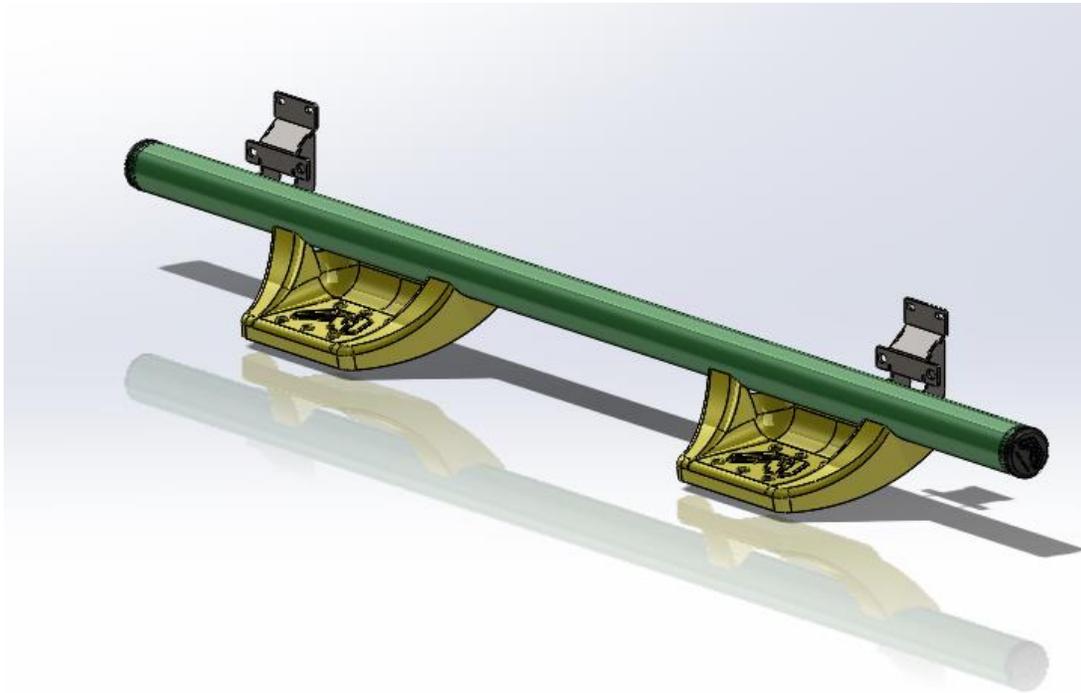
PATENT NOTE: There is one or more patent pending that covers this vehicle step assembly. Making or selling reproductions of the vehicle step assembly without prior written permission from Fab Fours Inc. is prohibited, except as allowed under the U.S. patent laws.

I. Overview

Congratulations on your new purchase of the industries' best and most stylish Side Step available for the 2015 Ford 150 Crew Cab! These side steps have been **engineered** for strength.

Your side steps are designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of quality Ford F150 Side Steps from Fab Fours Inc.





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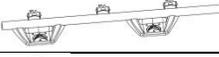
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II. Tools Required

- Socket Wrench with 6" Extension
- 13MM socket

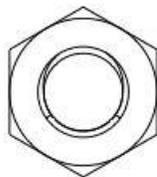
III. Kit Contents

	QTY	DESCRIPTION	FAB FOURS PART NUMBER
	x 1	Passenger-side Side Step	J1043
	x 1	Driver-side Side Step	J1043
	x 4	End Cap	61367
	x 1	Hardware Kit	50027-HW
	x 1	J1043 Instruction Manual	J1043-IM

IV. Included Hardware

Hardware Kit: 50027

12 x



M8 X 1.25MM SERRATED HEX NUT



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V. Installation of Fab Fours Side Steps

1. Identify the driver side Fab Fours Side Step. The driver side Fab Fours Side Step is shown below:

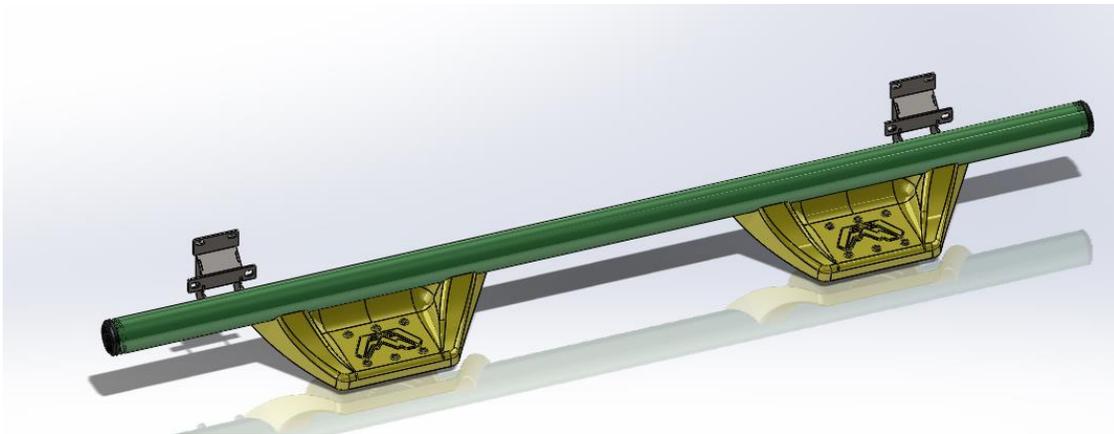


Figure 1 - DRIVER SIDE FAB FOURS SIDE STEP



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2. From underneath the driver side of the vehicle, lift the Fab Fours Side Step to a position where the step can be installed through the side step bracket and the frame rail.



3. With the step in place, thread the M8 flange nut on the three bolts located on truck. Do not tighten.
4. Repeat step 3 on the other bracket. Do not tighten! At this time, the step is supported by the vehicle.
5. Once all fasteners have been loosely threaded into position, the step can be adjusted front or back as needed to best match your vehicle installation requirements.
6. With all hardware in place, the fasteners can be tightened with a socket.
7. Repeat steps 2-6 to install passenger side steps.
8. Congratulations! Your new Fab Fours Side Steps have been successfully installed.



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VI. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

VII. Contact Information

FabFours Inc.
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Lancaster, SC 29720

Phone (866)-385-1905
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Email Support@fabfours.com



More than expected... Better than expected

Made in the U.S.A. !