



INSTALLATION MANUAL
BLACK STEEL / BLACK STEEL ELITE FRONT BUMPER
PRODUCT NUMBER: S/Q6460
APPLICATION: 2025+ DODGE RAM 2500



IMPORTANT SAFETY GUIDE | Your safety and the safety of others is very important.

In order to help you make informed decisions about safety, we have provided the following warnings, safety precautions, installation instructions, and other important information to alert you to potential hazards that could hurt you or others.

Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them. Use own good judgment and take your time.

Check packaged materials immediately upon arrival to ensure that all listed parts are included and undamaged.

Read and understand all warnings, safety precautions, and instructions before installing this product.

SENSORS FIELD OF VIEW MAY BE ALTERED WITH USE OF THE REPLACEMENT BUMPER.

WARNINGS

- Failure to observe the following warnings and instructions provided in this manual could lead to severe injury and/or death.
- For professional installation only. Careless installation and/or operation can result in serious injury, death, and/or equipment damage. All liability for installation and use rests with the user or consumer.
- Fab Fours, Inc. only approves installing this product according to these written instructions with the hardware provided. Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials.
- This product is for off road use only.

SAFETY PRECAUTIONS

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always ensure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling a vehicle. Always disconnect power before welding. Thoroughly inspect the area to be drilled (on both sides of material when possible) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when welding a vehicle. Thoroughly inspect the area to be welded (on both sides of material when possible) prior to welding, and relocate any objects that may be a fire hazard. When welding in a cab, make sure the interior surfaces are covered (e.g., welding blanket) and a fire extinguisher is at hand.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot, and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Perform regular inspections and maintenance on mounts and hardware.



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A MESSAGE FROM THE OWNER



Fab Fours' was born out of a passion for customizing vehicles and a love of the outdoors. Our engineering team uses the latest 3D design software to turn new product ideas into reality. In our factory, designs come to life with the combination of cutting edge technology for metal cutting and forming and an American workforce that puts its' heart and pride into every product.

From design and manufacturing, to quality and delivery, Fab Fours' mission is to be the market leader for steel truck and jeep accessories. We make sure a quality product is delivered on time, more than expected, better than expected to our customers.

Enjoy your new Fab Fours product. Welcome to the family!

Greg Higgs

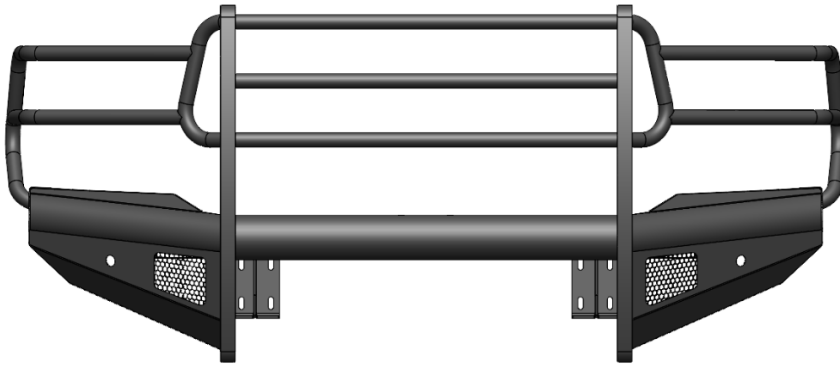
FOUNDER, FAB FOURS

GETTING STARTED

Before you begin the installation process of your new Fab Fours product, we suggest laying out all materials and parts on a pad or protective surface.

Failure to fully account for all components before beginning installation may leave vehicle immobile until part is acquired. Refer to the next pages as an inventory check.

PROVIDED MATERIALS



S/Q6460 FRONT BUMPER



61366 TOW HOOKS QTY: 2



BS21971(BSE21983) - LOWER GUARD



21974 - DS MOUNT
BRACKET



21975 - PS MOUNT
BRACKET

61632 – EPOXY PACKETS
QTY: 2

REQUIRED TOOLS

- 24MM SOCKET WRENCH
- 18MM SOCKET WRENCH
- 13MM SOCKET WRENCH
- 10MM SOCKET WRENCH
- 18MM OPEN END WRENCH
- 8MM SOCKET WRENCH
- 3/4" SOCKET WRENCH
- 1/2" SOCKET WRENCH
- PLASTIC PANEL PRY TOOL

ASSISTANCE

We recommend two people perform the installation as items are heavy and may need to be held in place while installing.

ORGANIZATION

Disassemble the vehicle where you can catalog and store everything. We suggest labeling and bagging all the OEM bolts when removing from the vehicle. Failure to keep track of parts could lead to an inability to properly reinstall components.

HARDWARE KIT | 50194-HW

IDENTIFICATION NUMBER	COMPONENT DESCRIPTION	QTY
50194-HW	5/16"-18, YELLOW ZINC HEX CAP BOLT, GRADE 8	6
50194-HW	5/16", YELLOW ZINC FLAT WASHER, GRADE 8	12
50194-HW	5/16", YELLOW ZINC LOCK WASHER, GRADE 8	6
50194-HW	5/16", YELLOW ZINC HEX NUT, GRADE 8	6
50194-HW	1/2"-13, YELLOW ZINC HEX CAP BOLT, GRADE 8	8
50194-HW	1/2", YELLOW ZINC FLAT WASHER, GRADE 8	16
50194-HW	1/2", YELLOW ZINC LOCK WASHER, GRADE 8	8
50194-HW	1/2"-13, YELLOW ZINC HEX NUT, GRADE 8	8

HARDWARE KIT | 20260-HW

IDENTIFICATION NUMBER	COMPONENT DESCRIPTION	QTY
20260-HW	1/2"-13 X 1", YELLOW ZINC HEX CAP BOLT, GRADE 8	6
20260-HW	1/2"-13 X 2.25", YELLOW ZINC HEX CAP BOLT, GRADE 8	4
20260-HW	1/2", YELLOW ZINC FLAT WASHER, GRADE 8	20
20260-HW	1/2", YELLOW ZINC LOCK WASHER, GRADE 8	16
20260-HW	1/2"-13, YELLOW ZINC HEX NUT, GRADE 8	10

DISASSEMBLY

1. Disconnect the IBS sensor connection from sensor on the negative battery terminal. (Figure 1, #1)
2. Using a 10mm socket wrench, disconnect the negative terminal from the battery. (Figure 1, #2)

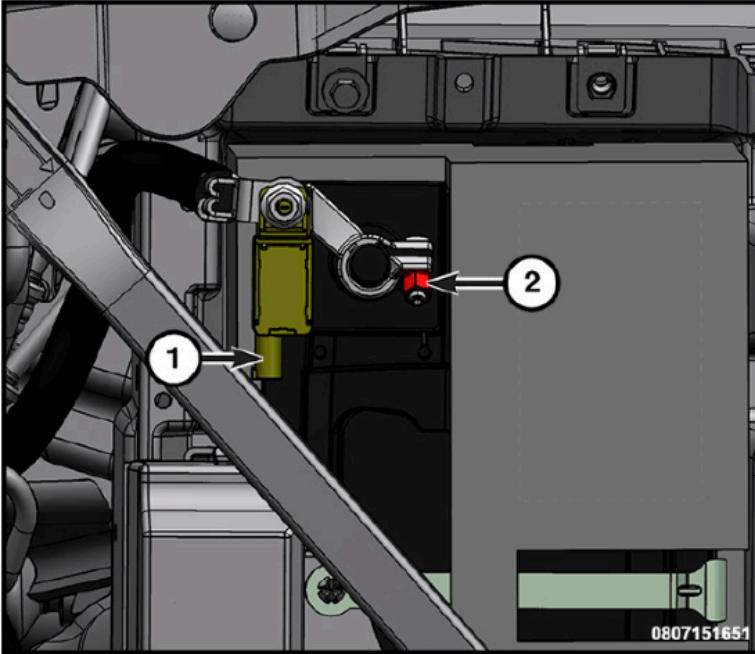


Figure 1

3. If applicable, disconnect the negative terminal from the auxiliary battery. (Figure 2)

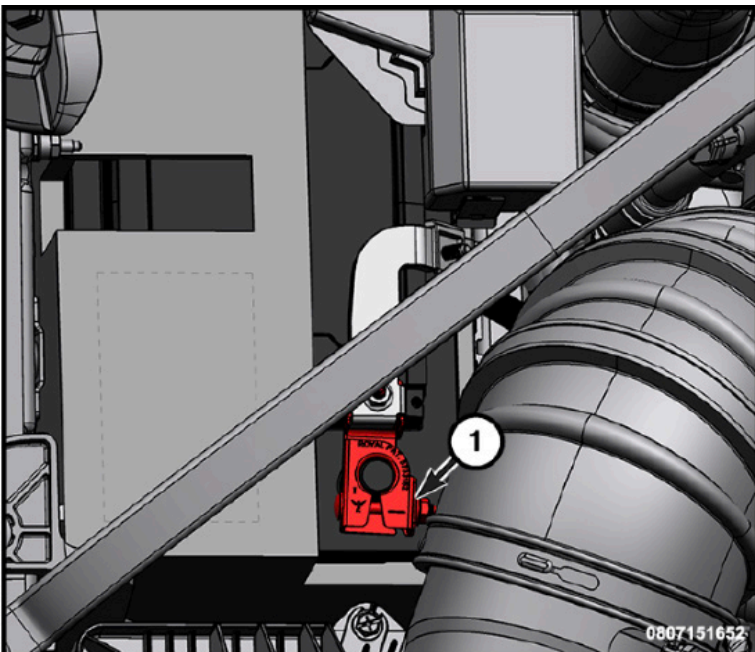


Figure 2

4. Using an 8mm Socket wrench and plastic panel pry tool, remove the two (2) screws and one (1) push pin from the rear splash shield trim. (Figure 3)

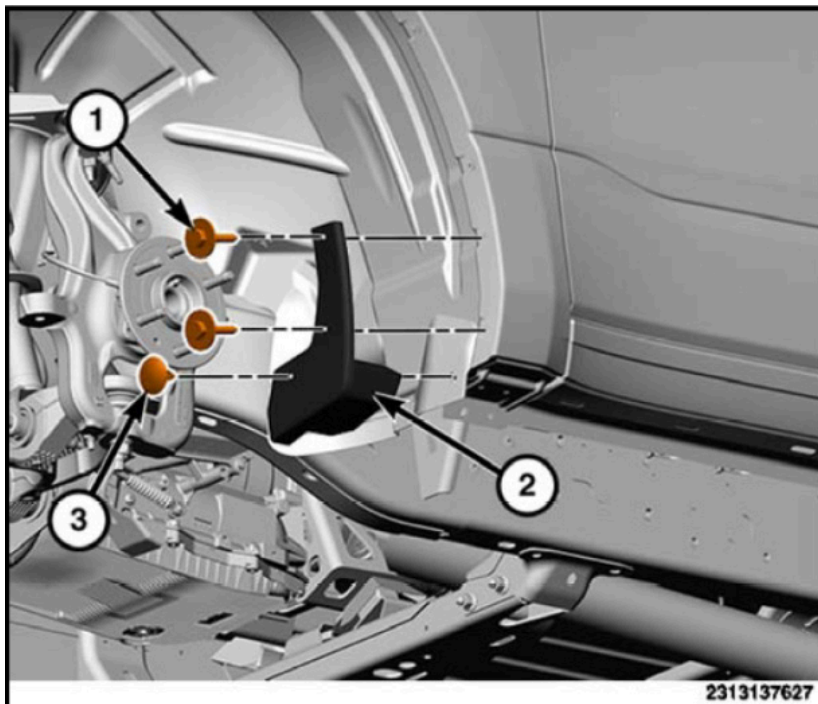


Figure 3

5. Using an 10mm socket wrench and plastic panel pry tool, remove the twelve (12) screws and two (2) push pins from the inner fender and set aside for trimming. (Figure 4 and 5)

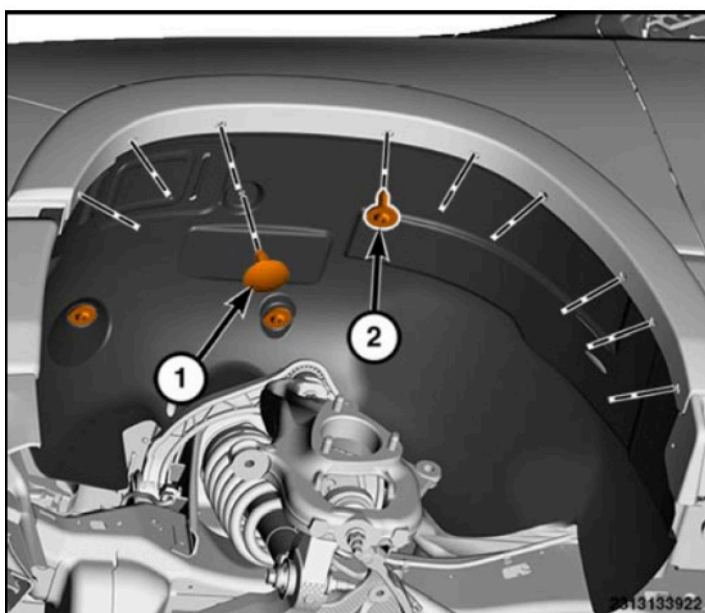


Figure 4

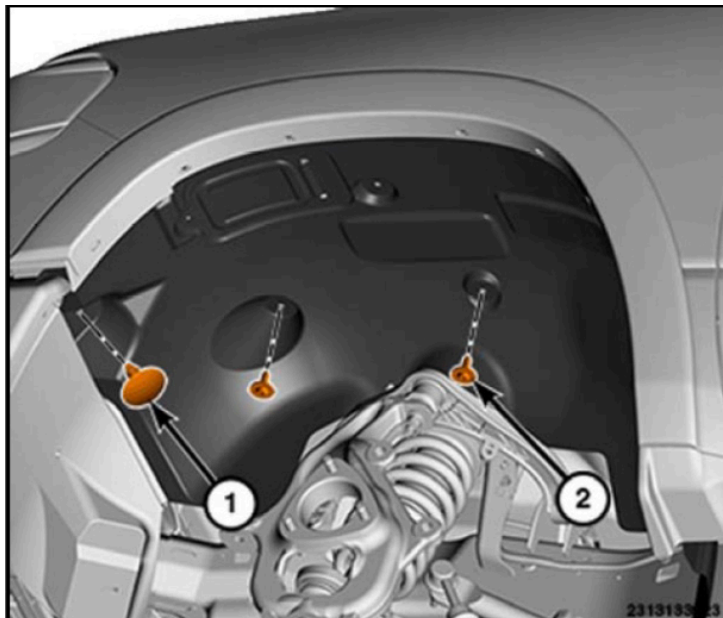


Figure 5

6. Disconnect the factory wiring harness from the inside of the driver side wheel well (Figure 6)

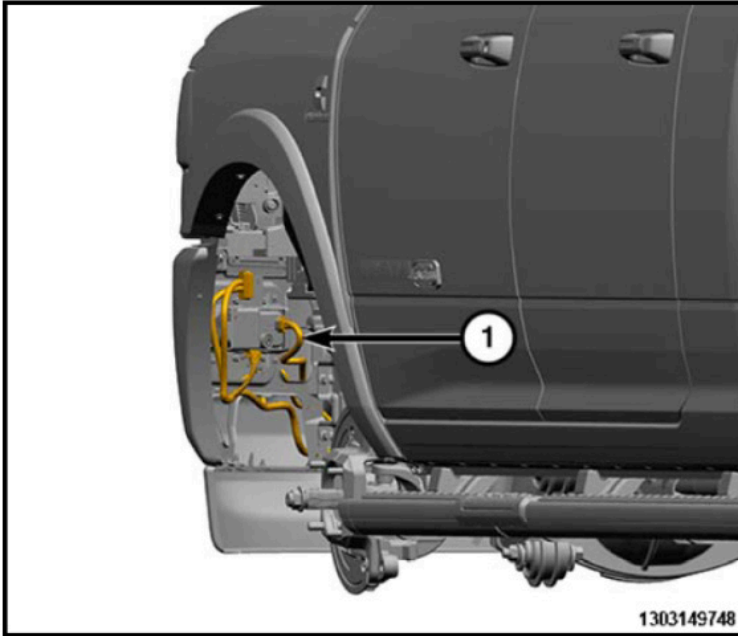


Figure 6

7. With assistance, support the bumper from both sides of the vehicle. Using an 18mm socket wrench, 24mm socket wrench and 18mm open end wrench, remove the three factory bumper bolts that hold the factory bumper to the frame rail. (Figure 7)

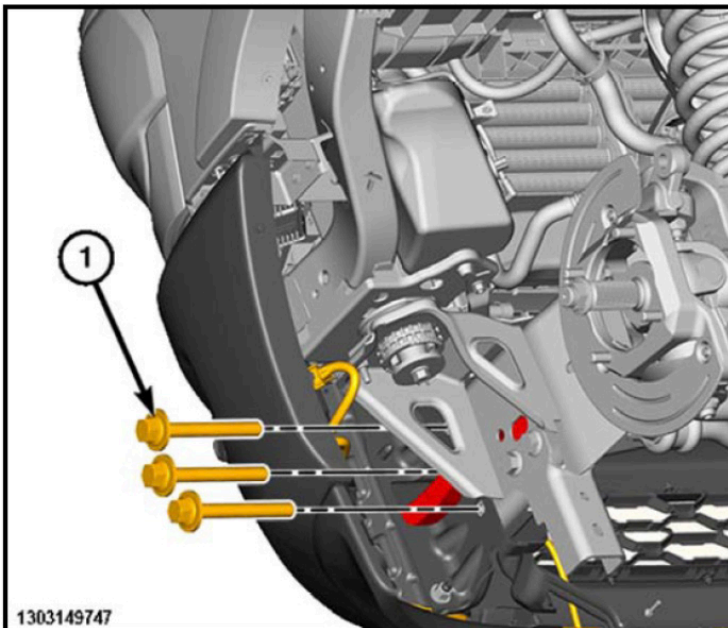


Figure 7

Note: the factory tow hooks stay in the frame rail while extracting the front bumper from the frame rail ends.

8. Remove the factory bumper from the vehicle and set aside. (Figure 8)

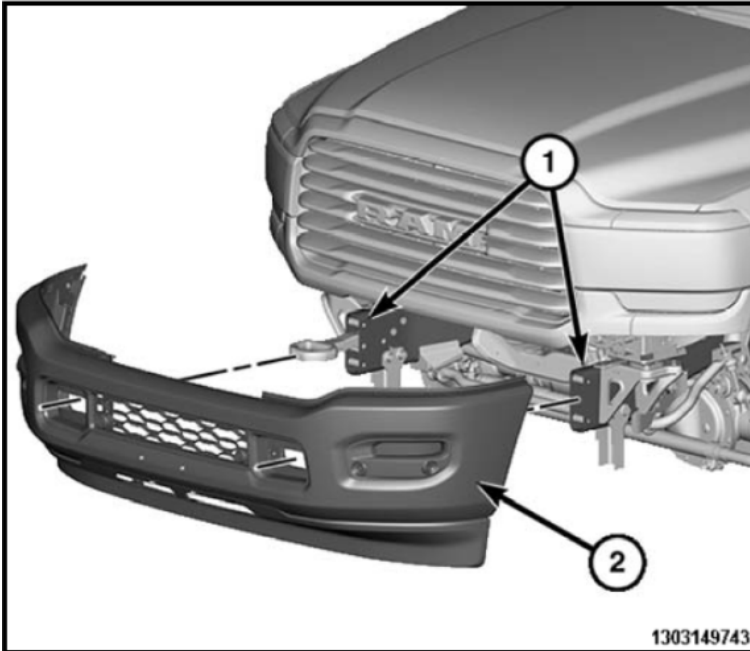


Figure 8

9. Using a 24mm socket wrench, remove the factory bolt and nut tabs from the frame rail to remove the factory tow hooks and crash bars. (Figure 9)



Figure 9

10. Remove the factory tow hooks.

11. Use a 13mm socket to remove the 7x bolts per side of the inside bumper mounts. [Figure 10]

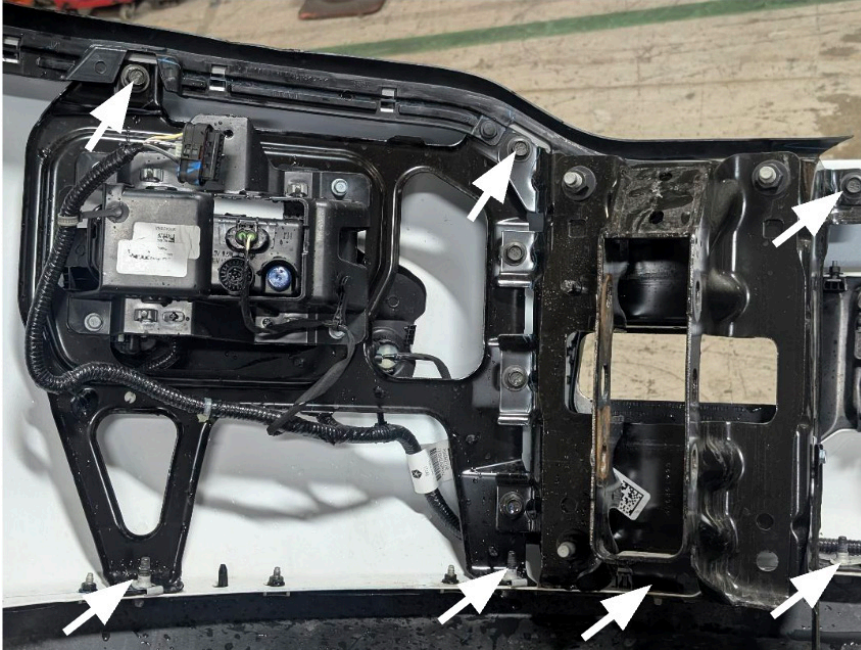


Figure 10

12. Remove the DS and PS mounts from the OEM bumper and unclip the sensor wires from it. Carefully remove the 6x parking sensors from their housings and then carefully remove the housings from the bumper shell. [Figure 11]



Figure 11

INSTALLATION

13. Remove the factory wiring harness and set aside. (Figure 12)

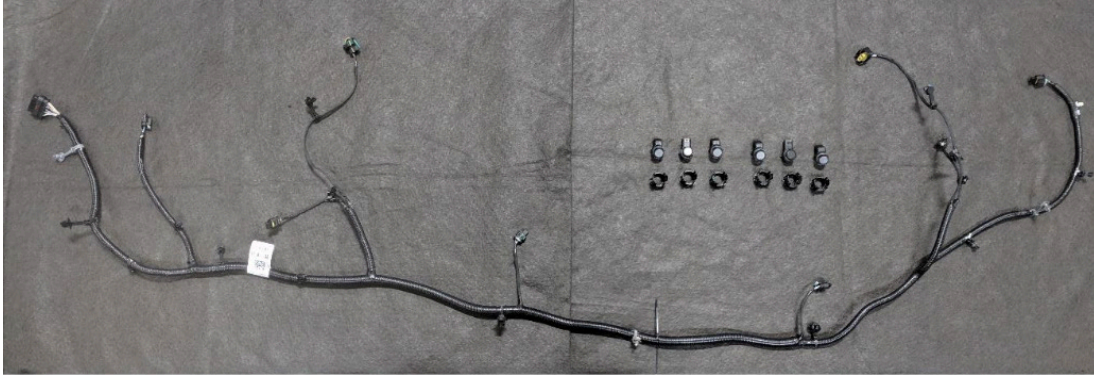


Figure 12

Note: Not all the sensors or housings are the same. Use the two (2) flat sensors housings for the center two holes and the four (4) dished sensor housings for the outer four holes. Be mindful to install the correct sensor unit as shown below.

14. Take the lower guard (21983) and install it into the bumper using 3/4" socket wrench with the six (6) 1/2"-13 x 1" bolts flat and lock washers with nuts (20260-HW). (Figure 13)

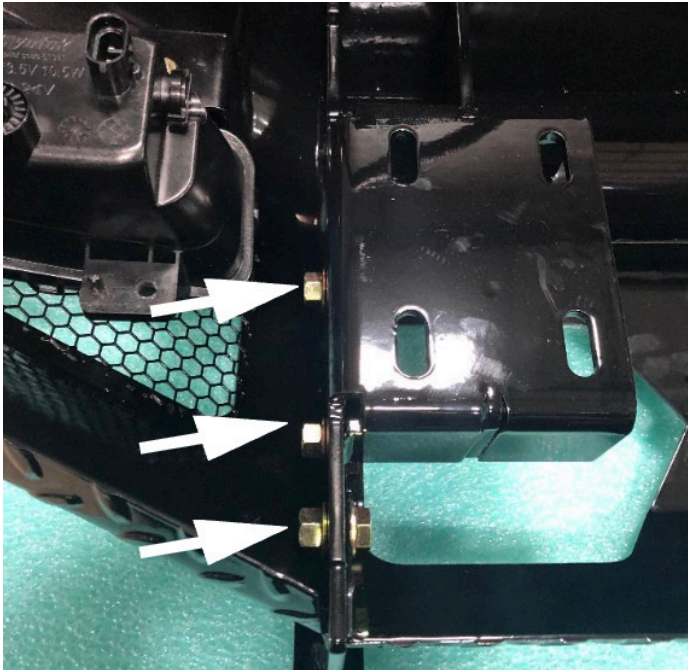


Figure 13

15. Take the sensors, sensor housings and harness and install them into the bumper. Install the sensors by pushing the housings into the sensor holes from the outside of the bumper and connecting the sensors into the housings. Use epoxy (61632) around the housings to keep them in place. Plug the harness into each sensor and the fog lights. (Figure 14)

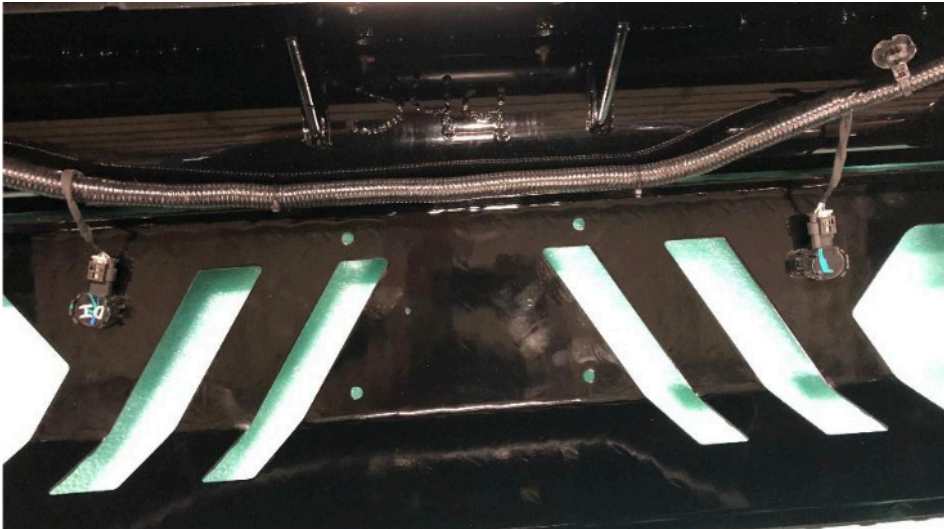


Figure 14

16. Take the two mounting brackets (21974 and 21975) and mount them to the frame rails using the OEM hardware removed during steps 7 and 9. (Figure 15)



Figure 15

17. With assistance, hold the bumper up to the mounts and use a 3/4" socket wrench to install the four (4) 1/2" bolts, flat and lock washers with nuts on both the passenger and driver side (50194-HW). (Figure 16)



Figure 16

18. Install the tow hooks (61366) using the 3/4" socket wrench and two (2) 1/2"-13x2.25" bolts, flat and lock washers with nuts (20260-HW). (Figure 17)



Figure 17

19. Adjust the bumper to the desired position and then tighten all mounting hardware.

CONTACT INFORMATION

**FAB FOURS INC.
2213 INDUSTRIAL PARK ROAD
LANCASTER, SC 29720**

**PHONE: (866) 385-1905
FAX: 970-385-1914
EMAIL: SUPPORT@FABFOURS.COM
FABFOURS.COM**



**“IF YOU’RE LOOKING FOR MORE OF THE SAME,
THEN YOU’VE COME TO THE WRONG PLACE.”**

- GREG HIGGS

